

1.1 **Department of Labor and Industry**

1.2 **Proposed Permanent Rules Adopting Changes to the Elevator and Related Devices**
1.3 **Code**

1.4 **1307.0020 CODES ADOPTED BY REFERENCE.**

1.5 Subpart 1. **Incorporation by reference.** The following are incorporated by reference,
1.6 are not subject to frequent change, are available in the office of the commissioner of labor
1.7 and industry, and are made part of the Minnesota State Building Code as amended in this
1.8 chapter: ~~Chapter 30 of the 2012 International Building Code, published by the International~~
1.9 ~~Codes Council, Inc., Washington, D.C., copyright 2012, portions reproduced with permission,~~
1.10 ~~all rights reserved;~~

1.11 A. ASME A17.1/CSA B44-2010 B44-2016 Safety Code for Elevators and
1.12 Escalators;

1.13 B. ASME A17.3-2011 A17.3-2015 Safety Code for Existing Elevators and
1.14 Escalators;

1.15 C. ASME A17.5-2011 A17.5-2014 Elevator and Escalator Electrical Equipment;

1.16 D. ASME A17.7/CSA B44.7-2007 Performance-Based Safety Codes for Elevators
1.17 and Escalators;

1.18 E. ASME A18.1-2011 A18.1-2017 Safety Standard for Platform Lifts and Stairway
1.19 Chairlifts;

1.20 F. ASME A90.1-2009 A90.1-2015 Safety Standard for Belt Manlifts;

1.21 G. ASME B20.1-2009 B20.1-2015 Safety Standard for Conveyors and Related
1.22 Equipment as published by the American Society of Mechanical Engineers, United
1.23 Engineering Center, 345 East 47th Street, New York, New York 10017. ~~These documents~~
1.24 ~~are available in the office of the commissioner of labor and industry.~~

1.25 Subp. 2. [Repealed, 23 SR 2051]

2.1 Subp. 3. **Emergency personnel.** ~~ASME A17.4-1999~~ A17.4-2015 Guide for Emergency
2.2 Personnel is the reference document for emergency personnel.

2.3 Subp. 4. **Building Code elevator and conveying systems provisions.** Chapter 30 of
2.4 the 2018 International Building Code is incorporated by reference, as amended in Minnesota
2.5 Rules, chapter 1305, the Minnesota Building Code.

2.6 **1307.0027 DEFINITIONS.**

2.7 *[For text of subparts 1 and 1a, see Minnesota Rules]*

2.8 Subp. 2. **ASME A17.1/CSA ~~B44-2010~~ B44-2016.** "ASME A17.1/CSA ~~B44-2010~~
2.9 B44-2016" means the ASME A17.1/CSA ~~B44-2010~~ B44-2016, Safety Code for Elevators
2.10 and Escalators.

2.11 Subp. 3. **ASME ~~A17.3-2011~~ A17.3-2015.** "ASME ~~A17.3-2011~~ A17.3-2015" means
2.12 the ASME ~~A17.3-2011~~ A17.3-2015 Safety Code for Existing Elevators and Escalators (and
2.13 related equipment).

2.14 Subp. 4. **ASME ~~A17.5-2011~~ A17.5-2014.** "ASME ~~A17.5-2011~~ A17.5-2014" means
2.15 the ASME ~~A17.5-2011~~ A17.5-2014 Elevators and Escalators Electrical Equipment.

2.16 Subp. 4a. **ASME A17.7/CSA ~~B44.7-2007~~.** "ASME A17.7/CSA ~~B44.7-2007~~" means
2.17 the ASME A17.7/CSA B44.7-2007 Performance-Based Safety Codes for Elevators and
2.18 Escalators.

2.19 Subp. 5. **ASME ~~A18.1-2011~~ A18.1-2017.** "ASME ~~A18.1-2011~~ A18.1-2017" means
2.20 the ASME ~~A18.1-2011~~ A18.1-2017 Safety Standard for Platform Lifts and Stairway
2.21 Chairlifts.

2.22 Subp. 6. **ASME ~~A90.1-2009~~ A90.1-2015.** "ASME ~~A90.1-2009~~ A90.1-2015" means
2.23 the ASME ~~A90.1-2009~~ A90.1-2015 Safety Standard for Belt Manlifts.

3.1 Subp. 7. **ASME ~~B20.1-2009~~ B20.1-2015**. "ASME ~~B20.1-2009~~ B20.1-2015" means
3.2 the ASME ~~B20.1-2009~~ B20.1-2015 Safety Standard for Conveyors and Related Equipment.

3.3 *[For text of subparts 8 to 11, see Minnesota Rules]*

3.4 Subp. 12. **Dormant elevator, dormant dumbwaiter, or dormant escalator**. "Dormant
3.5 elevator," "dormant dumbwaiter," or "dormant escalator" means an installation placed out
3.6 of service as specified in ASME A17.1/CSA ~~B44-2010~~ B44-2016, 8.11.1.4.

3.7 Subp. 13. **Endless belt lift**. "Endless belt lift" means belt manlifts and is governed by
3.8 ASME ~~A90.1-2009~~ A90.1-2015 Safety Standard for Belt Manlifts.

3.9 Subp. 14. **Existing installation**. "Existing installation" means that, before ~~January~~
3.10 ~~24, 2015~~ March 31, 2020:

3.11 *[For text of items A and B, see Minnesota Rules]*

3.12 *[For text of subparts 15 to 17, see Minnesota Rules]*

3.13 Subp. 18. **Vertical reciprocating conveyor**. "Vertical reciprocating conveyor" means
3.14 a vertical device for moving material only that is not designed to carry passengers or an
3.15 operator, and that is governed by ASME ~~B20.1-2009~~ B20.1-2015, Safety Standard for
3.16 Conveyors and Related Equipment.

3.17 **1307.0030 PERMITS.**

3.18 Subpart 1. **Permits required**. It is unlawful for any person, firm, or corporation to
3.19 hereafter install any new passenger elevators, freight elevators, handpowered elevators,
3.20 moving walks, escalators, dumbwaiters, wheelchair lifts, endless belt lifts, vertical
3.21 reciprocating conveyors, stage and orchestra lifts, or any other related device, or make
3.22 alterations or repairs to or remove any existing of the same without having first obtained a
3.23 permit for the work from the authority having jurisdiction. Alterations, modifications, and

4.1 practical difficulties will be done in keeping with the rules of the Department of Labor and
4.2 Industry.

4.3 Permits for repairs are required by the Department of Labor and Industry for the
4.4 following ASME A17.1/CSA ~~B44-2010~~ B44-2016 sections: 8.6.2.3 repair of speed
4.5 governors; 8.6.2.4 repair of releasing carrier; 8.6.3.3 ~~rope~~ suspension means fastenings and
4.6 hitch plates; 8.6.3.4 replacement of governor rope; 8.6.3.6 replacement of speed governor;
4.7 8.6.3.9 replacement of releasing carrier; and 8.6.3.10 replacement of hydraulic jack plunger;
4.8 cylinder, tanks, valve, and anticreep leveling device.

4.9 *[For text of subparts 2 and 3, see Minnesota Rules]*

4.10 Subp. 4. **Certificate of operation required.** It is unlawful to operate equipment
4.11 governed by ASME A17.1/CSA ~~B44-2010~~ B44-2016, ASME ~~A17.3-2011~~ A17.3-2015,
4.12 and ASME ~~A90.1-2009~~ A90.1-2015 without a current Certificate of Operation issued by
4.13 the authority having jurisdiction. The certificate will be issued upon payment of prescribed
4.14 fees and the presentation of a valid inspection report indicating that the conveyance is safe
4.15 and that the inspections and tests have been performed according to this code. A certificate
4.16 will not be issued when the conveyance is posted as unsafe.

4.17 Subp. 5. **Application for certificate of operation.** Application for a certificate of
4.18 operation shall be made by the owner, or an authorized representative, for equipment
4.19 governed by ASME A17.1/CSA ~~B44-2010~~ B44-2016, ASME ~~A17.3-2011~~ A17.3-2015,
4.20 and ASME ~~A90.1-2009~~ A90.1-2015. The application shall be accompanied by an inspection
4.21 report. Fees for the Certificate of Operation shall be as specified by the administrative
4.22 authority.

4.23 **1307.0035 INSPECTION, TESTS, AND APPROVALS.**

4.24 *[For text of subpart 1, see Minnesota Rules]*

5.1 Subp. 2. **Inspections and tests.** No person, firm, or corporation may put into service
5.2 any installation covered by ~~parts 1307.0010 to 1307.0100~~ this chapter whether the installation
5.3 is newly installed, relocated, or altered materially, without the installation being inspected
5.4 and approved by the authority having jurisdiction. The installer of any equipment included
5.5 in this chapter must request inspections by notifying the authority having jurisdiction to
5.6 schedule a date and time for inspection. The authority having jurisdiction shall require tests
5.7 as described in the applicable ASME Code to prove the safe operation of the installation.

5.8 Subp. 3. **Approval.** A certificate or letter of approval shall be issued by the authority
5.9 having jurisdiction for equipment governed by ASME A17.1/CSA ~~B44-2010~~ B44-2016,
5.10 ASME ~~A17.3-2011~~ A17.3-2015, ASME ~~A90.1-2009~~ A90.1-2015, and ASME ~~B20.1-2009~~
5.11 B20.1-2015 when the entire installation is completed in conformity with this code.

5.12 *[For text of subpart 4, see Minnesota Rules]*

5.13 **1307.0047 SPECIAL PROVISIONS.**

5.14 Subpart 1. **Scope.** The special provisions in this part apply to the design, construction,
5.15 and installation of equipment governed by ASME A17.1/CSA ~~B44-2010~~ B44-2016 and
5.16 ASME ~~A17.3-2011~~ A17.3-2015.

5.17 Subp. 2. **Chairlifts.** Inclined stairway chairlifts shall only be installed within a private
5.18 residence or as approved in accordance with Minnesota Statutes, section 471.471. The
5.19 installation shall be in accordance with ASME ~~A18.1-2011~~ A18.1-2017.

5.20 *[For text of subpart 3, see Minnesota Rules]*

5.21 Subp. 4. **Rooftop elevators.** Passenger and freight elevators are permitted at rooftops
5.22 when conditioned space or rooftop elevators meeting ASME A17.1/CSA ~~B44-2010~~ B44-2016
5.23 5.6 are provided.

5.24 *[For text of subparts 5 to 7, see Minnesota Rules]*

6.1 Subp. 8. [See repealer.]

6.2 Subp. 9. **All work required for compliance with ASME A17.1/CSA ~~B44-2010~~**
6.3 **B44-2016 8.6.5.8 Bulkhead Material Transfer Device.** Elevators shall not be converted
6.4 to a material transfer device (vertical reciprocating conveyor) without meeting the
6.5 requirements of ASME A17.1/CSA ~~B44-2010~~ B44-2016 8.6.5.8, Safety Bulkhead. A
6.6 material transfer device shall comply with ASME ~~B20.1-2009~~ B20.1-2015.

6.7 Subp. 10. [See repealer.]

6.8 Subp. 11. [See repealer.]

6.9 Subp. 12. [See repealer.]

6.10 Subp. 13. [See repealer.]

6.11 Subp. 14. [See repealer.]

6.12 Subp. 15. ~~ASME A17.3-2011~~ A17.3-2015 2.2.4 Temperature control. Machine
6.13 rooms shall be provided with natural or mechanical means to avoid overheating of the
6.14 electrical equipment and to ensure safe and normal operation of the elevator.

6.15 *[For text of subpart 16, see Minnesota Rules]*

6.16 **1307.0067 AMENDMENTS TO ASME A17.1/CSA ~~B44-2010~~ B44-2016.**

6.17 Subpart 1. ~~ASME A17.1/CSA ~~B44-2010~~ B44-2016 2.2.2.4.~~ ASME A17.1/CSA
6.18 ~~B44-2010~~ B44-2016 2.2.2.4 is amended by adding a paragraph to read as follows:

6.19 An elevator pit drain shall discharge to the sanitary sewer using an indirect connection
6.20 that precludes the possibility of sewage backup into the pit. If a sump is used, it shall be
6.21 located outside the pit with a dry pan drain flowing to it. The sump for the elevator pit drain
6.22 shall not be located in the elevator machine room.

7.1 Subp. 2. **ASME A17.1/CSA ~~B44-2010~~ B44-2016 2.5.1.1 Between car and hoistway**
7.2 **enclosures.** ASME A17.1/CSA ~~B44-2010~~ B44-2016 2.5.1.1 is amended to read as follows:

7.3 **2.5.1.1. Between car and hoistway enclosures.** The clearance between the car and the
7.4 hoistway enclosures shall not be less than 0.8 inches (20 mm), except on the sides used for
7.5 loading and unloading. The distance between the car and the hydraulic piping, hydraulic
7.6 fittings, electrical piping, electrical boxes, steam or hot water piping where permitted,
7.7 sprinkler piping, where permitted, or any other item not by elevator design shall not be less
7.8 than 0.8 inches (20 mm).

7.9 Subp. 3. **ASME A17.1/CSA ~~B44-2010~~ B44-2016 2.7.3.1 General**
7.10 **requirements.** ASME A17.1/CSA ~~B44-2010~~ B44-2016 2.7.3.1 is amended by adding the
7.11 following:

7.12 ~~2.7.3.1.3~~ 2.7.3.1.4 Access to elevator equipment space as referenced in 2.7.3.1.1 and
7.13 2.7.3.1.2 shall not be through any toilet room.

7.14 Subp. 4. **ASME A17.1/CSA ~~B44-2010~~ B44-2016 2.7.4.1.** ASME A17.1/CSA
7.15 ~~B44-2010~~ B44-2016 2.7.4.1 is amended by adding a sentence to the end of the section as
7.16 follows:

7.17 Raised surfaces intended as working space surrounding equipment shall have 72 inches
7.18 clear headroom measured from the working surface.

7.19 Subp. 5. **ASME A17.1/CSA ~~B44-2010~~ B44-2016 2.12.6.2.5.** ASME A17.1/CSA
7.20 ~~B44-2010~~ B44-2016 2.12.6.2.5 is amended to read as follows:

7.21 The unlocking-device keyway and locked panel (see ASME A17.1/CSA ~~B44-2010~~
7.22 B44-2016 2.12.6.2.3) if provided, shall be located at a height not greater than 83 inches
7.23 (2100 mm) above the landing and all keyways, with the exception of the keyway at the
7.24 bottom landing and all private residence elevator keyways, shall have keyed plugs installed
7.25 with the key for those plugs kept in the key box as defined in subpart 9.

8.1 Subp. 6. ASME A17.1/CSA ~~B44-2010~~ B44-2016 **2.12.7.1**. ASME A17.1/CSA
8.2 ~~B44-2010~~ B44-2016 2.12.7.1 is amended to read as follows:

8.3 **2.12.7.1.1** Hoistway access switches shall be provided when the rate of speed is greater than
8.4 30 ft./min. at:

8.5 *[For text of items A and B, see Minnesota Rules]*

8.6 Subp. 7. ASME A17.1/CSA ~~B44-2010~~ B44-2016 **2.12.7.1.2**. ASME A17.1/CSA
8.7 ~~B44-2010~~ B44-2016 2.12.7.1.2 is deleted in its entirety.

8.8 Subp. 8. ASME A17.1/CSA ~~B44-2010~~ B44-2016 **2.14.7.1.4**. ASME A17.1/CSA
8.9 ~~B44-2010~~ B44-2016 2.14.7.1.4 is amended to read as follows:

8.10 Each elevator shall be provided with an electric light that includes an OSHA-recognized
8.11 guard and a GFCI convenience outlet fixture on both the car top and the bottom of the car.

8.12 Subp. 9. ASME A17.1/CSA ~~B44-2010~~ B44-2016 **2.27 Emergency operation and**
8.13 **signaling devices**. ASME A17.1/CSA ~~B44-2010~~ B44-2016 2.27 is amended by adding the
8.14 following language at the beginning of section 2.27.8:

8.15 **2.27.8 Switch keys**. The key switches required by ASME A17.1/CSA ~~B44-2010~~
8.16 B44-2016 2.27.2 to 2.27.5 for elevators in a building shall be operable by the same key.
8.17 The keys shall be a Group 3 Security (see section 8.1). There shall be a key for each switch
8.18 provided. Keys shall be painted or marked red.

8.19 These keys shall be kept on premises, in a key box labeled "Fire Dept" approved by
8.20 the authority having jurisdiction. The key box shall be located in the elevator lobby, on the
8.21 main egress floor or in the fire command room. When there is not a fire command room
8.22 and site conditions prohibit installation at the elevator lobby, the authority having jurisdiction
8.23 shall specify the location of the Fire Dept key box. Keys for emergency access doors
8.24 (2.11.1.2) and hoistway door unlocking device (2.12.6.2.4) of Group 1 shall be accessible
8.25 to emergency personnel and a set shall be included in the elevator emergency key box.

9.1 Where applicable, Groups 1, 2, and 3 (see section 8.1) security shall be provided in a
9.2 separate black trimmed key box approved by the authority having jurisdiction. The key box
9.3 shall be labeled "Elevator Personnel Only" located in the elevator machine room or location
9.4 specified by the authority having jurisdiction. Keys shall be tagged and labeled. The locked
9.5 cylinder shall be uniformly keyed throughout the state.

9.6 Subp. 10. **ASME A17.1/CSA ~~B44-2010~~ B44-2016 2.27.1.1.3(a).** ASME A17.1/CSA
9.7 ~~B44-2010~~ B44-2016 2.27.1.1.3(a) is deleted in its entirety.

9.8 Subp. 11. **ASME A17.1/CSA ~~B44-2010~~ B44-2016 3.28.1 Information included on**
9.9 **layout drawing.** ASME A17.1/CSA ~~B44-2010~~ B44-2016 3.28.1 is amended by adding
9.10 the following subitem:

9.11 (p) the method used to comply with 3.18.3.8 (protection of cylinders buried in the
9.12 ground).

9.13 Subp. 12. **ASME A17.1/CSA ~~B44-2010~~ B44-2016 4.3.15 Car safeties.** ASME
9.14 A17.1/CSA ~~B44-2010~~ B44-2016 4.3.15 is amended by adding a sentence to read as follows:

9.15 All hand-powered elevators shall be equipped with a broken rope safety device.

9.16 Subp. 13. **ASME A17.1/CSA ~~B44-2010~~ B44-2016 7.2.4.6 Application of**
9.17 **safeties.** ASME A17.1/CSA ~~B44-2010~~ B44-2016 7.2.4.6 is amended by adding a sentence
9.18 at the end of the section as follows:

9.19 All hand-powered dumbwaiters shall be equipped with a broken rope safety device.

9.20 Subp. 14. **ASME A17.1/CSA ~~B44-2010~~ B44-2016 8.10.1.1.3.** ASME A17.1/CSA
9.21 ~~B44-2010~~ B44-2016 8.10.1.1.3 is deleted and replaced with the following:

9.22 **Elevator inspector qualifications.** Inspectors shall have ~~one of the following current~~
9.23 ~~electrical licenses;~~ a current license issued by the Department of Labor and Industry as a

10.1 master elevator constructor, or elevator journeyworker constructor, ~~class A master, or a~~
 10.2 ~~class A journeyworker issued by the Department of Labor and Industry.~~

10.3 Inspectors shall have proof of successful completion of the National Elevator Industry
 10.4 Education program examination, equivalent program, or equivalent experience. Within 18
 10.5 months of the employment start date, any person performing inspections shall be certified
 10.6 to the ASME QEI-1 standard as a qualified elevator inspector (QEI) by an organization
 10.7 recognized by the commissioner. Upon initial certification, persons performing inspections
 10.8 shall maintain the QEI certification.

10.9 Subp. 15. **ASME A17.1/CSA ~~B44-2010~~ B44-2016 8.11.1.3 Periodic inspection and**
 10.10 **test frequency.** ASME A17.1/CSA ~~B44-2010~~ B44-2016 8.11.1.3 Periodic inspection and
 10.11 test frequency. The frequency as established by the authority having jurisdiction shall be
 10.12 as stated in the Minnesota Table N-1.

10.13 MINNESOTA TABLE N-1

10.14 INSPECTION AND TEST INTERVALS IN "MONTHS"

| | | Periodic Tests | | | | |
|-------------------|---|----------------------|----------|-------------|----------|--|
| | | Periodic Inspections | | Category 1 | | |
| Reference Section | Equipment Type | Requirement | Interval | Requirement | Interval | |
| 10.17 8.11.2 | Electric elevators | 8.11.2.1 | 12 | 8.6.4.19 | 12 | |
| 10.20 8.11.3 | Hydraulic elevators | 8.11.3.1 | 12 | 8.6.5.14 | 12 | |
| 10.21 8.11.4 | Escalators & moving walks | 8.11.4.1 | 12 | 8.6.8.15 | 12 | |
| 10.22 8.11.5.1 | Sidewalk elevators | 8.11.2.1, | 12 | 8.6.4.19, | 12 | |
| 10.23 | | 8.11.3.1 | | 8.6.5.14 | | |
| 10.24 8.11.5.3 | Hand elevators | 8.11.2.1 | 12 | 8.6.4.19 | 12 | |
| 10.25 8.11.5.4 | Dumbwaiters | 8.11.2.1, | 12 | 8.6.4.19, | 12 | |
| 10.26 | | 8.11.3.1 | | 8.6.5.14 | | |
| 10.27 8.11.5.5 | Material lifts & dumbwaiters w/automatic transfer devices | 8.11.2.1, | 12 | 8.6.4.19, | 12 | |
| 10.28 | | 8.11.3.1 | | 8.6.5.14 | | |

| | | | | | | |
|----------------|-------------------|---|-----------------------|----------------------|-----------------------|----------|
| 11.1 11.2 | 8.11.5.6 | Special purpose personnel elevators | 8.11.2.1, 8.11.3.1 | 12 | 8.6.4.19, 8.6.5.14 | 12 |
| 11.3 11.4 | 8.11.5.7 | Inclined elevators | 8.11.2.1, 8.11.3.1 | 12 | 8.6.4.19, 8.6.5.14 | 12 |
| 11.5 11.6 | 8.11.5.8 | Shipboard elevators | 8.11.2.1, 8.11.3.1 | 12 | 8.6.4.19, 8.6.5.14 | 12 |
| 11.7 11.8 | 8.11.5.9 | Screw-column elevators | 8.11.2.1, 8.11.3.1 | 12 | 8.6.4.19, 8.6.5.14 | 12 |
| 11.9 11.10 | 8.11.5.10 | Rooftop elevators | 8.11.2.1, 8.11.3.1 | 12 | 8.6.4.19, 8.6.5.14 | 12 |
| 11.11 11.12 | 8.11.5.12 | Limited use/limited-application elevators | 8.11.2.1, 8.11.3.1 | 12 | 8.6.4.19, 8.6.5.14 | 12 |
| 11.13 11.14 | 8.11.5.13 | Elevators used for construction | 8.11.2.1, 8.11.3.1 | 3 | 8.6.4.19, 8.6.5.14 | 12 |
| 11.15 | | | | | Periodic Tests | |
| 11.16 | | | | Periodic Inspections | Category 3 | |
| 11.17 11.18 | Reference Section | Equipment Type | Requirement | Interval | Requirement | Interval |
| 11.19 | 8.11.2 | Electric elevators | 8.11.2.1 | 12 | N/A | N/A |
| 11.20 | 8.11.3 | Hydraulic elevators | 8.11.3.1 | 12 | 8.6.5.15 | 60 |
| 11.21 | 8.11.4 | Escalators & moving walks | 8.11.4.1 | 12 | N/A | N/A |
| 11.22 11.23 | 8.11.5.1 | Sidewalk elevators | 8.11.2.1, 8.11.3.1 | 12 | 8.6.5.15 | 60 |
| 11.24 | 8.11.5.3 | Hand elevators | 8.11.2.1 | 12 | N/A | N/A |
| 11.25 11.26 | 8.11.5.4 | Dumbwaiters | 8.11.2.1, 8.11.3.1 | 12 | 8.6.5.15 | 60 |
| 11.27 11.28 | 8.11.5.5 | Material lifts & dumbwaiters w/automatic transfer devices | 8.11.2.1, 8.11.3.1 | 12 | 8.6.5.15 | 60 |
| 11.29 11.30 | 8.11.5.6 | Special purpose personnel elevators | 8.11.2.1, 8.11.3.1 | 12 | 8.6.5.15 | 60 |
| 11.31 11.32 | 8.11.5.7 | Inclined elevators | 8.11.2.1, 8.11.3.1 | 12 | 8.6.5.15 | 60 |
| 11.33 11.34 | 8.11.5.8 | Shipboard elevators | 8.11.2.1, 8.11.3.1 | 12 | 8.6.5.15 | 60 |

| | | | | | | |
|------|-----------|---------------------------------|-----------|----|----------|----|
| 12.1 | 8.11.5.9 | Screw-column elevators | 8.11.2.1, | 12 | 8.6.5.15 | 60 |
| 12.2 | | | 8.11.3.1 | | | |
| 12.3 | 8.11.5.10 | Rooftop elevators | 8.11.2.1, | 12 | 8.6.5.15 | 60 |
| 12.4 | | | 8.11.3.1 | | | |
| 12.5 | 8.11.5.12 | Limited use/limited-application | 8.11.2.1, | 12 | 8.6.5.15 | 60 |
| 12.6 | | elevators | 8.11.3.1 | | | |
| 12.7 | 8.11.5.13 | Elevators used for construction | 8.11.2.1, | 3 | 8.6.5.15 | 60 |
| 12.8 | | | 8.11.3.1 | | | |

Periodic Tests

| | | Periodic Inspections | | Category 5 | | |
|-------|-----------|------------------------------|-----------|------------|-----------|----------|
| 12.11 | Reference | Equipment Type | Require- | Interval | Require- | Interval |
| 12.12 | Section | | ment | | ment | |
| 12.13 | 8.11.2 | Electric elevators | 8.11.2.1 | 12 | 8.6.4.20 | 60 |
| 12.14 | 8.11.3 | Hydraulic elevators | 8.11.3.1 | 12 | 8.6.5.16 | 60 |
| 12.15 | 8.11.4 | Escalators & moving walks | 8.11.4.1 | 12 | N/A | N/A |
| 12.16 | 8.11.5.1 | Sidewalk elevators | 8.11.2.1, | 12 | 8.6.4.20, | 60 |
| 12.17 | | | 8.11.3.1 | | 8.6.5.16 | |
| 12.18 | 8.11.5.3 | Hand elevators | 8.11.2.1 | 12 | 8.6.4.20, | 60 |
| 12.19 | | | | | 8.6.5.16 | |
| 12.20 | 8.11.5.4 | Dumbwaiters | 8.11.2.1, | 12 | 8.6.4.20, | 60 |
| 12.21 | | | 8.11.3.1 | | 8.6.5.16 | |
| 12.22 | 8.11.5.5 | Material lifts & dumbwaiters | 8.11.2.1, | 12 | 8.6.4.20, | 60 |
| 12.23 | | w/automatic transfer devices | 8.11.3.1 | | 8.6.5.16 | |
| 12.24 | 8.11.5.6 | Special purpose personnel | 8.11.2.1, | 12 | 8.6.4.20, | 60 |
| 12.25 | | elevators | 8.11.3.1 | | 8.6.5.16 | |
| 12.26 | 8.11.5.7 | Inclined elevators | 8.11.2.1, | 12 | 8.6.4.20, | 60 |
| 12.27 | | | 8.11.3.1 | | 8.6.5.16 | |
| 12.28 | 8.11.5.8 | Shipboard elevators | 8.11.2.1, | 12 | 8.6.4.20, | 60 |
| 12.29 | | | 8.11.3.1 | | 8.6.5.16 | |
| 12.30 | 8.11.5.9 | Screw-column elevators | 8.11.2.1, | 12 | 8.6.4.20, | 60 |
| 12.31 | | | 8.11.3.1 | | 8.6.5.16 | |
| 12.32 | 8.11.5.10 | Rooftop elevators | 8.11.2.1, | 12 | 8.6.4.20, | 60 |
| 12.33 | | | 8.11.3.1 | | 8.6.5.16 | |

| | | | | | | |
|------|-----------|---|-----------------------|----|-----------------------|----|
| 13.1 | 8.11.5.12 | Limited use/limited-application elevators | 8.11.2.1, 8.11.3.1 | 12 | 8.6.4.20, 8.6.5.16 | 60 |
| 13.2 | | | | | | |
| 13.3 | 8.11.5.13 | Elevators used for construction | 8.11.2.1, 8.11.3.1 | 3 | 8.6.4.20, 8.6.5.16 | 60 |
| 13.4 | | | | | | |

13.5 GENERAL NOTE: The intervals in this table shall be for periodic tests and inspections.
 13.6 Factors such as the environment, frequency and type of usage, quality of maintenance, etc.,
 13.7 related to the equipment should be taken into account by the authority having jurisdiction
 13.8 prior to establishing more frequent inspection and test intervals.

13.9 **1307.0090 EXISTING INSTALLATIONS.**

13.10 Subpart 1. [Repealed, 31 SR 935]

13.11 Subp. 2. **Conditions for continued operation.** All existing installations of equipment
 13.12 governed by ASME A17.1/CSA ~~B44-2010~~ B44-2016, ASME ~~A17.3-2011~~ A17.3-2015,
 13.13 and ASME ~~A90.1-2009~~ A90.1-2015 may be continued in service as long as they are properly
 13.14 maintained and are, in the opinion of the authority having jurisdiction, installed and
 13.15 maintained in a safe condition. The authority having jurisdiction shall order the installation
 13.16 of the following basic safety devices: automatic noncontact door reopening devices; top of
 13.17 car, under car lights, and pit lights, with ground fault interrupter outlets; pit ladder; emergency
 13.18 door unlocking device; and emergency lock box complying with part 1307.0067, subpart
 13.19 9. All hand-powered elevators and hand-powered dumbwaiters shall be equipped with a
 13.20 broken rope safety device. Elevator machine room lighting shall meet the requirements of
 13.21 ASME A17.1/CSA ~~B44-2010~~ B44-2016 2.7.9.1 to provide 19 footcandles of illumination
 13.22 at the floor level. The installation of these safety devices does not require compliance with
 13.23 ASME A17.1/CSA ~~B44-2010~~ B44-2016.

13.24 *[For text of subparts 3 to 5, see Minnesota Rules]*

13.25 Subp. 6. **Other requirements.** Existing installations covered by subpart 2 shall
 13.26 conform to the requirements of: ASME A17.1/CSA ~~B44-2010~~ B44-2016 Part 1, and 5.10,

14.1 8.1, 8.6, 8.7, 8.8, 8.9, 8.10, and 8.11 as amended by this and other sections of this chapter.
14.2 Alterations shall conform to the requirements of ASME A17.1/CSA ~~B44-2010~~ B44-2016,
14.3 Part 8.7, or ASME ~~A17.3-2011~~ A17.3-2015, whichever is more restrictive.

14.4 Subp. 7. **Compliance schedule.** The authority having jurisdiction shall notify the
14.5 owner of an existing elevator of the applicable ASME code and its associated state
14.6 amendments (1) at the time of adoption or (2) following inspection of an elevator not in
14.7 compliance with the applicable ASME code and its associated state amendments. The
14.8 following applies to elevators or related devices upon the owner receiving notification:

14.9 *[For text of item A, see Minnesota Rules]*

14.10 B. Where noncompliance with the applicable ASME code and its associated state
14.11 amendments does not create an imminent danger, the owner or manager of the property
14.12 shall submit for review and approval a time schedule for compliance with the authority
14.13 having jurisdiction within ~~30~~ 60 calendar days of receipt of notification by the authority
14.14 having jurisdiction.

14.15 Any compliance schedule submitted for an existing elevator shall result in compliance
14.16 with the code requirements within five years of submission of the compliance schedule.
14.17 Elevators not in compliance with the code requirements within five years of submission of
14.18 the compliance schedule may be taken out of service as provided in Minnesota Statutes,
14.19 section 326B.175.

14.20 Subp. 8. **Removal of existing elevators, dumbwaiters, escalators and moving walks.**

14.21 *[For text of items A to D, see Minnesota Rules]*

14.22 E. **Dormant elevator, dormant dumbwaiter, or dormant escalator.** A dormant
14.23 elevator, dormant dumbwaiter, or dormant escalator shall be placed out of service in
14.24 accordance with ASME A17.1/CSA ~~B44-2010~~ B44-2016 8.11.1.4.

15.1 **F. Temporarily dormant elevator, temporarily dormant dumbwaiter, or**
15.2 **temporarily dormant escalator.** A temporarily dormant elevator, temporarily dormant
15.3 dumbwaiter, or temporarily dormant escalator shall have its power disconnected by removing
15.4 fuses, where applicable, and placing a seal on the mainline disconnect switch in the "OFF"
15.5 position. The car shall be parked and the hoistway doors left in the closed and latched
15.6 position. A wire seal and notification shall be installed on the mainline disconnect switch
15.7 by an authority having jurisdiction. This installation shall not be used until it has been put
15.8 in safe running order and is in condition for use. Annual inspections shall continue for the
15.9 duration of the temporarily dormant status by an authority having jurisdiction. The
15.10 temporarily dormant status shall be reviewed on an annual basis, and shall not exceed a
15.11 three-year period. The inspector shall file a report with the supervising authority having
15.12 jurisdiction describing the current conditions. The wire seal and notification shall not be
15.13 removed for any purpose without permission from the authority having jurisdiction. When
15.14 the elevator, dumbwaiter, or escalator has exceeded the three-year temporarily dormant
15.15 status, the unit shall be placed out of service according to ASME A17.1/CSA ~~B44-2010~~
15.16 B44-2016 8.11.1.4.

15.17 **1307.0092 REFERENCED CODES, STANDARDS, AND SPECIFICATIONS.**

15.18 **Section 9.1 ASME A17.1 and ~~ASME A17.1a~~ referenced documents.** References to
15.19 NFPA 13-1985 shall be deleted and replaced with references to NFPA ~~13-2010~~ 13-2016.

15.20 **1307.0110 MINNESOTA AMENDMENTS TO ASME ~~A18.1-2011~~ A18.1-2017.**

15.21 Subpart 1. **ASME ~~A18.1-2011~~ A18.1-2017 section 2.1 Runways.**

15.22 A. ASME ~~A18.1-2011~~ A18.1-2017 2.1.2.5 is amended to read as follows:

15.23 **2.1.2.5.** All doors, except as provided in paragraph 2.1.2.9, shall be provided with a
15.24 combination mechanical lock and electric contact. Locking devices shall be protected against
15.25 tampering from the landing side. The locking devices shall permit a door to be opened only

16.1 if the platform floor is within 51 mm (2 inches) of the respective landing. The platform shall
16.2 be permitted to move away from the landing under control of the normal operating device
16.3 if the door is closed but not locked, provided that the device will cause the platform to stop
16.4 if it moves more than 51 mm (2 inches) away from the landing before the door is locked.

16.5 B. ASME ~~A18.1-2011~~ A18.1-2017 2.1.2 Partial runway enclosure provided, is
16.6 amended by adding a new paragraph 2.1.2.9 to read as follows:

16.7 **2.1.2.9.** Where the lift is installed at a location that does not have guards at the upper
16.8 landing as allowed by building codes (see definition), the requirements of paragraphs 2.1.2.2,
16.9 2.1.2.3, and 2.1.2.4 shall be permitted to be omitted when platform gates are provided. They
16.10 shall extend to a height at least equal to the top terminal landing height plus 152 mm (6
16.11 inches) measured when the platform is at its lowest position. The gates shall be of
16.12 unperforated construction, self-closing, and be provided with electric contact to prevent
16.13 movement of the platform if the gates are not closed. The gates shall not be permanently
16.14 deformed when a force of 556 N (125 lbf) is applied on any 102 mm (4 inches) by 102 mm
16.15 (4 inches) area.

16.16 C. ASME ~~A18.1-2011~~ A18.1-2017 2.1.2 Partial runway enclosure provided, is
16.17 amended by adding a new paragraph 2.1.2.10 to read as follows:

16.18 **2.1.2.10.** The clearance between the platform floor and the upper landing sill shall be
16.19 permitted to be increased to 76 mm (3 inches) if a platform gate complying with paragraph
16.20 2.1.2.9 and an automatically folding ramp to service the upper landing is provided. When
16.21 deployed, the ramp shall have a minimum overlap at the upper landing sill of 51 mm (2
16.22 inches) and shall be substantially level. It shall be provided with an electric contact, which
16.23 will stop the movement of the platform within 152 mm (6 inches) of travel away from the
16.24 upper landing if the ramp has failed to rise to its retracted position.

16.25 D. ASME ~~A18.1-2011~~ A18.1-2017 2.1.3 Runway enclosure not provided.

17.1 For purposes of ~~A18.1-2005~~ A18.1-2017 section 2 Vertical platform lifts, 2.1.3 is
17.2 deleted in its entirety. However, as referenced in ~~A18.1-2005~~ A18.1-2017 section 5.1
17.3 Runways, 2.1.3 remains in full force and effect.

17.4 E. ASME ~~A18.1-2011 2.1.6~~ A18.1-2017 2.1.7 Lower level access ramps and pits
17.5 is amended to read as follows:

17.6 **~~2.1.6~~ 2.1.7 Lower level across ramps and pits.** Lifts shall be permitted to have a pit.
17.7 Where a pit is not provided, a floor-mounted or retractable platform floor-mounted ramp
17.8 complying with the requirements for ramps in ICC/ANSI A117.1 and having a maximum
17.9 rise of 102 mm (4 inches) shall be provided. When backing down an incline from the lift
17.10 platform may be necessary, the slope of the incline shall not exceed 1 in 20.

17.11 F. ASME ~~A18.1-2011 2.1.6.1~~ A18.1-2017 2.1.7.1 is deleted in its entirety.

17.12 G. ASME ~~A18.1-2011 2.1.6.2~~ A18.1-2017 2.1.7.2 is deleted in its entirety.

17.13 Subp. 2. [Repealed, 39 SR 91]

17.14 Subp. 3. ASME ~~A18.1-2011~~ A18.1-2017 section **2.10 Operating devices and control**
17.15 **equipment.**

17.16 A. ASME ~~A18.1-2011~~ A18.1-2017 2.10.1 Operation is amended to read as follows:

17.17 **2.10.1 Operation.** Operation of the lift from the landings and from the platform shall
17.18 be controlled by "UP" and "DOWN" control switches at all stations, and shall be by means
17.19 of the continuous pressure type. Control switches shall be 51 mm (2 inches) minimum wide
17.20 and 102 mm (4 inches) minimum high. Controls shall be 1219 mm (48 inches) maximum
17.21 and 381 mm (15 inches) minimum above the platform floor or facility floor or ground level.
17.22 Operation devices shall be designed so that both the "UP" and "DOWN" circuits cannot be
17.23 operated at the same time.

17.24 B. ASME ~~A18.1-2011~~ A18.1-2017 2.10.2.2 is amended to read as follows:

18.1 **2.10.2.2.** The attendant shall operate the platform by means of a continuous pressure
18.2 switch so located that the attendant has full view of the platform throughout its travel. A
18.3 manually reset emergency stop switch shall also be provided at that location.

18.4 Subp. 4. ~~ASME A18.1-2011~~ A18.1-2017 section **2.11 Emergency signals.**

18.5 A. ~~ASME A18.1-2011~~ A18.1-2017 section 2.11 Emergency signals is amended
18.6 to read as follows:

18.7 **2.11 Emergency signals.** If the platform is installed in an area not visible or audible
18.8 to persons at all times, or installed in an enclosed runway, emergency signaling devices
18.9 shall be provided in accordance with the requirements of paragraphs 2.11.1 and 2.11.2.
18.10 Standby power shall be provided in accordance with paragraph 2.11.3.

18.11 B. ~~ASME A18.1-2011~~ A18.1-2017 2.11.2 is amended to read as follows:

18.12 **2.11.2.** The lift shall be provided with a means of two-way communication complying
18.13 with ASME A17.1/CSA ~~B44-2010~~ B44-2016.

18.14 Subp. 5. ~~ASME A18.1-2011~~ A18.1-2017 section **2.12 Standby power.** ASME
18.15 ~~A18.1-2011~~ A18.1-2017 section 2.12 Standby power is amended as follows:

18.16 **2.12 Standby power.** In buildings and structures where standby power is required or
18.17 furnished to operate a vertical lift, the operation shall be in accordance with section 2.12.
18.18 Lifts not required to provide standby power are not required to be equipped with battery
18.19 power.

18.20 **2.12.1 Standby power.** Except where permitted by 2.12.1.1, the vertical lift shall be
18.21 powered by a standby power system from the building.

18.22 **2.12.1.1 Battery power.** A lift equipped with rechargeable battery power capable of
18.23 cycling the lift under full load for five cycles minimum after building power is removed
18.24 shall be permitted.

19.1 **2.12.2 Battery power, rated number of cycles.** Except where permitted by 2.12.3,
19.2 where a lift provided with battery power serves an area with more wheelchair users than
19.3 the rated number of cycles provided by battery power, or where the authority having
19.4 jurisdiction determines that the anticipated number of wheelchair users is greater than the
19.5 rated number of cycles provided by battery power, the lift shall be powered by a standby
19.6 power system from the building.

19.7 **2.12.3 Existing buildings without standby power.** Where an existing building is not
19.8 required to provide a building standby power system, the installation of a lift shall not require
19.9 the installation of a building standby power system. A battery standby power system
19.10 complying with 2.12.1.1 shall be provided.

19.11 **2.12.4 Auxiliary items.** Auxiliary items necessary for lift operation such as power
19.12 doors and runway lighting shall remain operational under standby power.

19.13 Subp. 6. ~~ASME A18.1-2011~~ A18.1-2017 **3.6.8 Platform guarding.** ~~ASME A18.1-2011~~
19.14 A18.1-2017 3.6.8 Platform guarding is amended to read as follows:

19.15 **3.6.8 Platform guarding.** Platform guarding shall be in accordance with paragraph
19.16 3.6.8.1, or, when safety issues are effectively addressed and approved by the authority
19.17 having jurisdiction, in accordance with paragraph 3.6.8.2.

19.18 Subp. 7. ~~ASME A18.1-2011~~ A18.1-2017 **section 3.10.1 Operation.** ASME
19.19 ~~A18.1-2011~~ A18.1-2017 3.10.1 Operation is amended to read as follows:

19.20 **3.10.1 Operation.** Operation of the lift from the landings and from the platform shall
19.21 be controlled by control switches at all stations, and shall be by means of the continuous
19.22 pressure type. Control switches shall be 2 inches (50 mm) minimum wide and 4 inches (100
19.23 mm) minimum high. Controls shall be 48 inches (1220 mm) maximum and 15 inches (380
19.24 mm) minimum above the platform floor or facility floor or ground level. Controls shall be
19.25 located within forward or side reach of the passenger as defined in ANSI A117.1. Operation

20.1 devices shall be designed so that both the "UP" and "DOWN" circuits cannot be operated
20.2 at the same time.

20.3 Subp. 8. ~~ASME A18.1-2011~~ A18.1-2017 section 3.11 **Emergency signals.**

20.4 A. ~~ASME A18.1-2011~~ A18.1-2017 section 3.11 Emergency signals is amended
20.5 to read as follows:

20.6 **3.11 Emergency signals.** If the lift is installed in an area not visible or audible to
20.7 persons at all times, or installed in an enclosed runway, emergency signaling devices shall
20.8 be provided in accordance with the requirements of paragraphs 3.11.1 and 3.11.2.

20.9 B. ~~ASME A18.1-2011~~ A18.1-2017 3.11.2 is amended to read as follows:

20.10 **ASME 3.11.2.** The lift shall be provided with a means of two-way communication
20.11 complying with ASME A17.1/CSA ~~B44-2010~~ B44-2016.

20.12 Subp. 9. ~~ASME A18.1-2011~~ A18.1-2017 section 3.12 **Standby power.** ASME
20.13 ~~A18.1-2011~~ A18.1-2017 section 3.12 Standby power is amended to read as follows:

20.14 **3.12 Standby power.** In buildings and structures where standby power is required or
20.15 furnished to operate an inclined lift, the operation shall be in accordance with section 3.12.
20.16 Lifts not required to provide standby power are not required to be equipped with battery
20.17 power.

20.18 **3.12.1 Standby power.** Except where permitted by paragraph 3.12.1.1, the inclined
20.19 lift shall be powered by a standby power system from the building.

20.20 **3.12.1.1 Battery power.** A lift equipped with rechargeable battery power capable of
20.21 cycling the lift under full load for five cycles minimum after building power is removed
20.22 shall be permitted.

20.23 **3.12.2 Battery power, rated number of cycles.** Except where permitted by paragraph
20.24 3.12.3, where a lift provided with battery power serves an area with more wheelchair users

21.1 than the rated number of cycles provided by battery power, or where the authority having
21.2 jurisdiction determines that the anticipated number of wheelchair users is greater than the
21.3 rated number of cycles provided by battery power, the lift shall be powered by a standby
21.4 power system from the building.

21.5 **3.12.3 Existing buildings without standby power.** Where an existing building is not
21.6 required to provide a building standby power system, the installation of a lift shall not require
21.7 the installation of a building standby power system. A battery standby power system
21.8 complying with 3.12.1.1 shall be provided.

21.9 **3.12.4 Auxiliary items.** Auxiliary items necessary for lift operation such as power
21.10 doors and runway lighting shall remain operational under standby power.

21.11 Subp. 10. ~~ASME A18.1-2011~~ A18.1-2017 **6.1.1 Clearances.** ~~ASME A18.1-2011~~
21.12 A18.1-2017 6.1.1 Clearances is amended to read as follows:

21.13 **6.1.1 Clearances.** Clearances between the platform and adjacent surfaces shall not be
21.14 less than 20 mm (.75 inches). At no point in its travel shall the edge of the platform facing
21.15 the upper landing be more than 600 mm (24 inches) above a step or landing as measured
21.16 vertically. Headroom clearance measured vertically from any position on the platform floor
21.17 shall be 1372 mm (54 inches) minimum throughout the travel of the platform or alternate
21.18 methods, approved by the authority having jurisdiction, shall be provided, which will stop
21.19 the movement of the platform in the direction of travel should the clearance be reduced.

21.20 **REPEALER.** Minnesota Rules, parts 1307.0047, subparts 8, 10, 11, 12, 13, and 14; and
21.21 1307.0095, are repealed.

21.22 **EFFECTIVE DATE.** This rule is effective March 31, 2020, or five business days after
21.23 publication of the notice of adoption in the State Register, whichever is later.